

1. REFITTING OPERATION



Proceed in the reverse order to removal.

2. FINAL OPERATION



Apply the after repair procedure using the Diagnostic tool [Diagnostic tool : Use](#) :

-Computer concerned by the After repair procedure:



"UCH" .

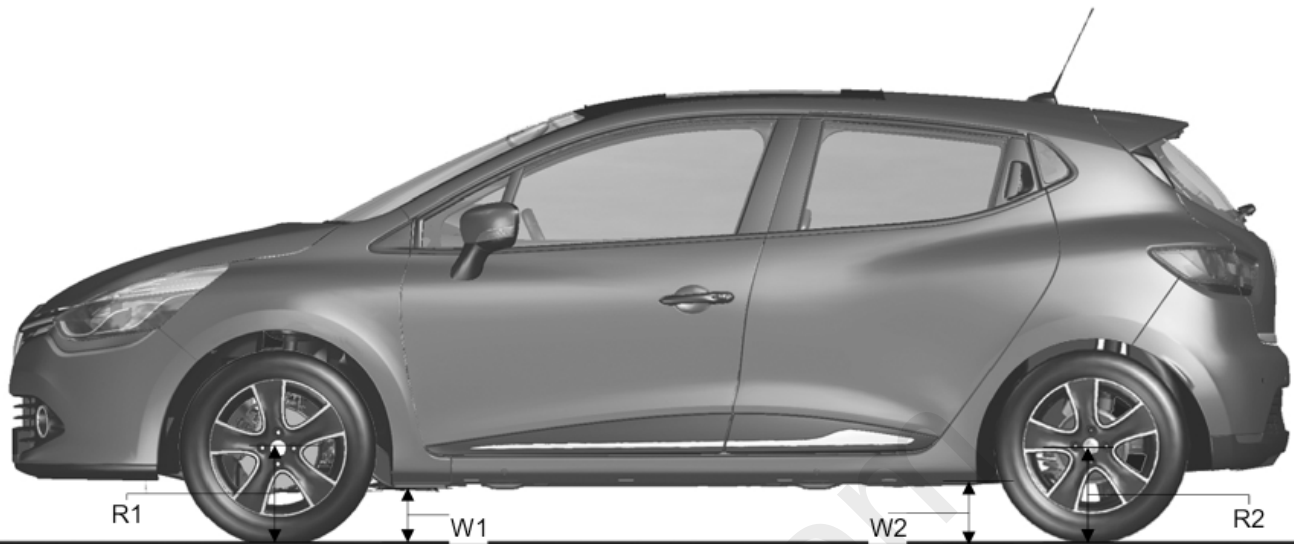


Repair-32x05x01x06-01x37-1-39-1.xml



XSL version : 3.02 du 22/07/11

1. MEASURING POINTS



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Radius under load:

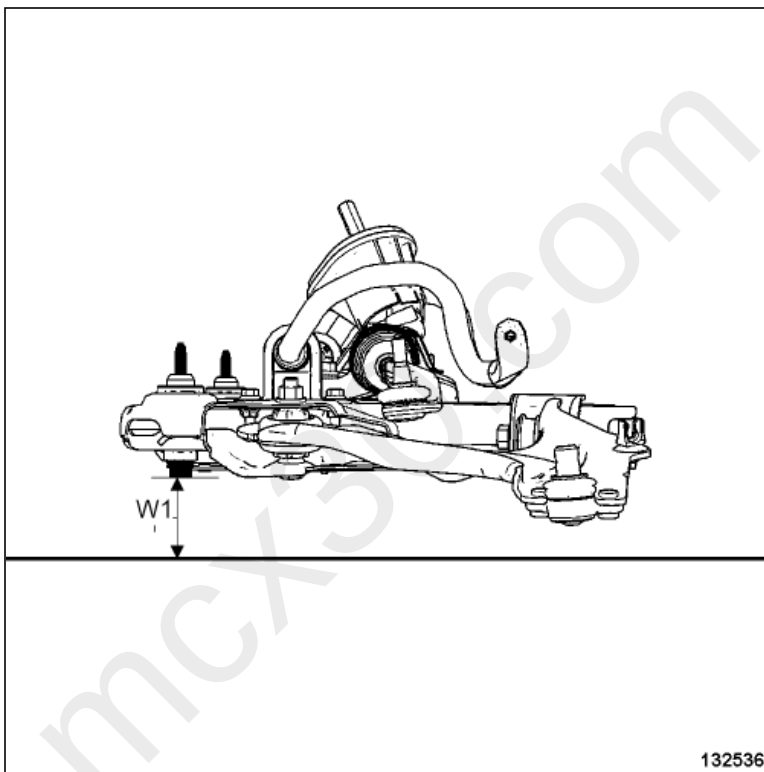
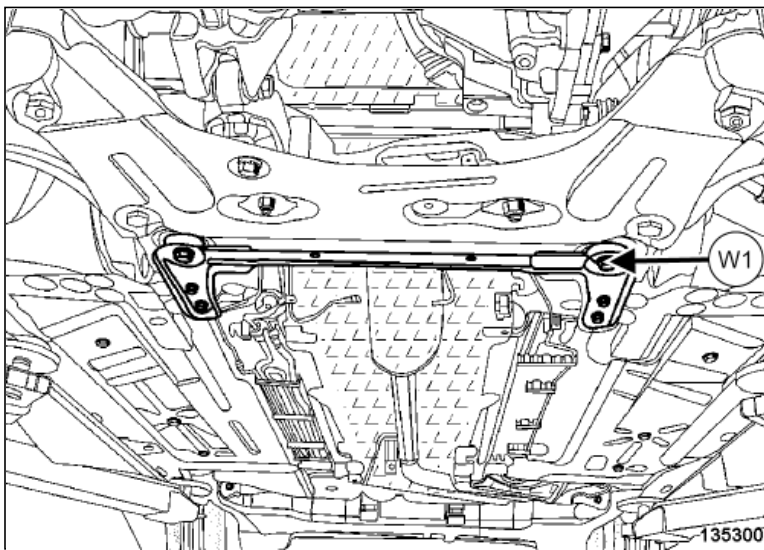


(R1) : Distance between the ground and the front wheel axis



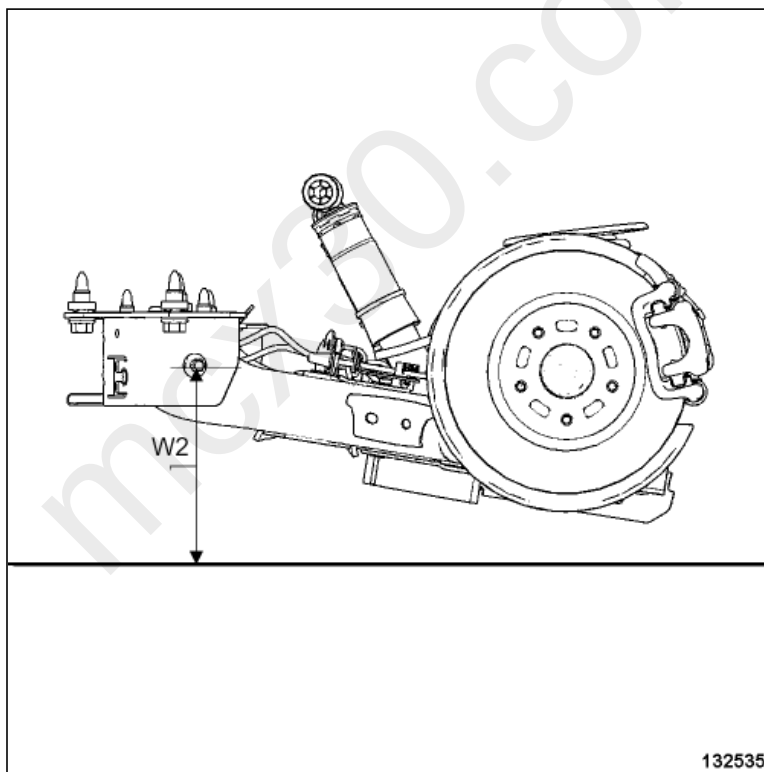
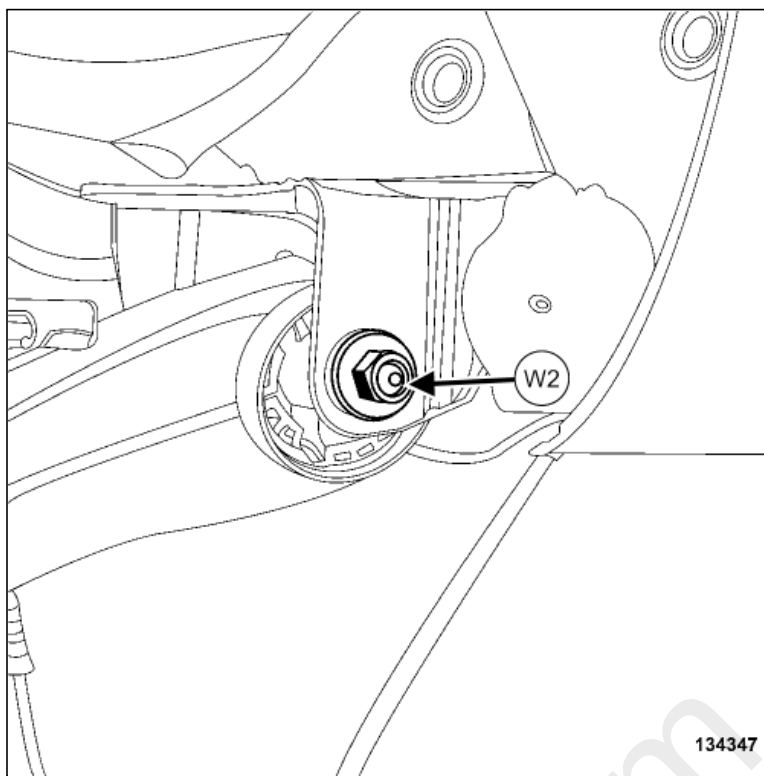
(R2) : Distance between the ground and the rear wheel axis

1- FRONT HEIGHT (W1)



(W1) : Height between the ground and the rear cross member bolt head

2- REAR HEIGHT



(w2) : Height between the ground and the shaft of the rubber bush on the bearing

2. MEASURING PROCEDURE



Note:

For measurements(w1) and (w2) , take into account the height difference between the plates and the lift.

Measure the heights:

- R1,
- R2,
- W1: right-hand and left-hand,
- W2 right-hand and left-hand.



Note:

The value of W_x to be entered into the geometry bench is the average of the $W1$ heights, right-hand and left-hand and of the $W2$ heights, right-hand and left-hand.

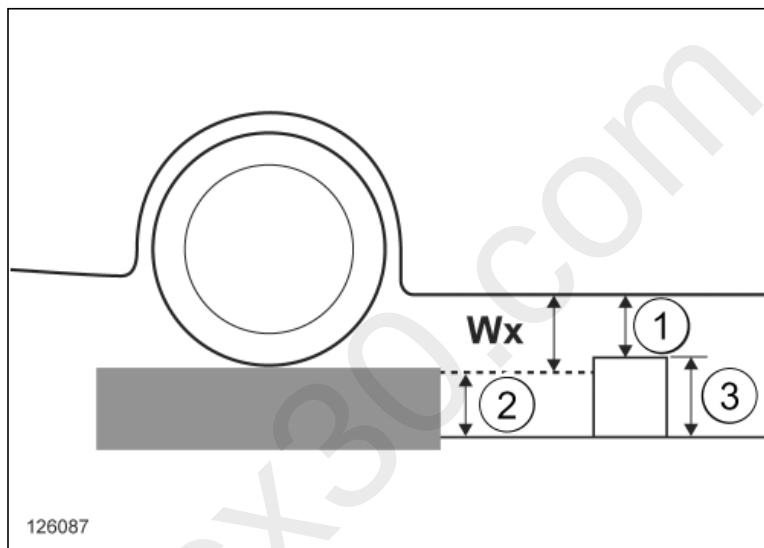
Specific case:



Note:

If the measuring points are located in empty space (between the rails of the lift), use a bar.

1- PLATE HIGHER THAN THE LIFT:



Measure the heights(1) , (2) , (3) .

Example: (1) = 13 cm, (2) = 8 cm, (3) = 10 cm.

Calculate the height W_x :

$W_x = \text{height}(1) + \text{height}(3) - \text{height}(2)$,

$W_x = 15$ cm.

2- PLATE LOWER THAN THE LIFT: